

Date: Tuesday, 27/01/2009 1:07:41 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PANEL
Job Number : 45295	
Estimate Number : 13754	
P.O. Number :	Part Number : D38891
This Issue : 27/01/2009 S.O. No. :	Drawing Number : D3889 PROTOTYPE
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : PROTO
Previous Run :	Material :
Written By : <u>[Signature]</u>	Due Date : 27/01/2009 Qty: 1 Um: Each
Checked & Approved By : <u>[Signature]</u>	
Comment : Est Rev:A 09.01.27 new issue EC verified by:JLM	

Additional Product

Job Number:



PROTOTYPE
FOR ENGINEERING USE ONLY

Seq. #:	Machine Or Operation:	Description :
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1.0	MLEXS125F6002904	GE PLASTICS LEXAN SHEET
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Comment: Qty.: 8.4315 sf(s)/Unit Total : 8.4315 sf(s)
GE PLASTICS LEXAN SHEET 0.125"
Batch: 109455 HB 9-1-27

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
1-Cut as per Dwg D3889
Dwg Rev: PROTO HB 9-1-27
Prog Rev: TYPE

①

2- Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

ENGINEERING APPROVAL

CHAS P.

09.01.27 [Signature]

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

ENG USE ONLY [Signature] 09.01.28

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PANEL

Job Number: 45295

Part Number: D38891

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/2009

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-02-19

PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D350-766

Job #: 00279A

Date: 09.01.26

Product Name: 350 Baggage Protectors

Requested By: CP

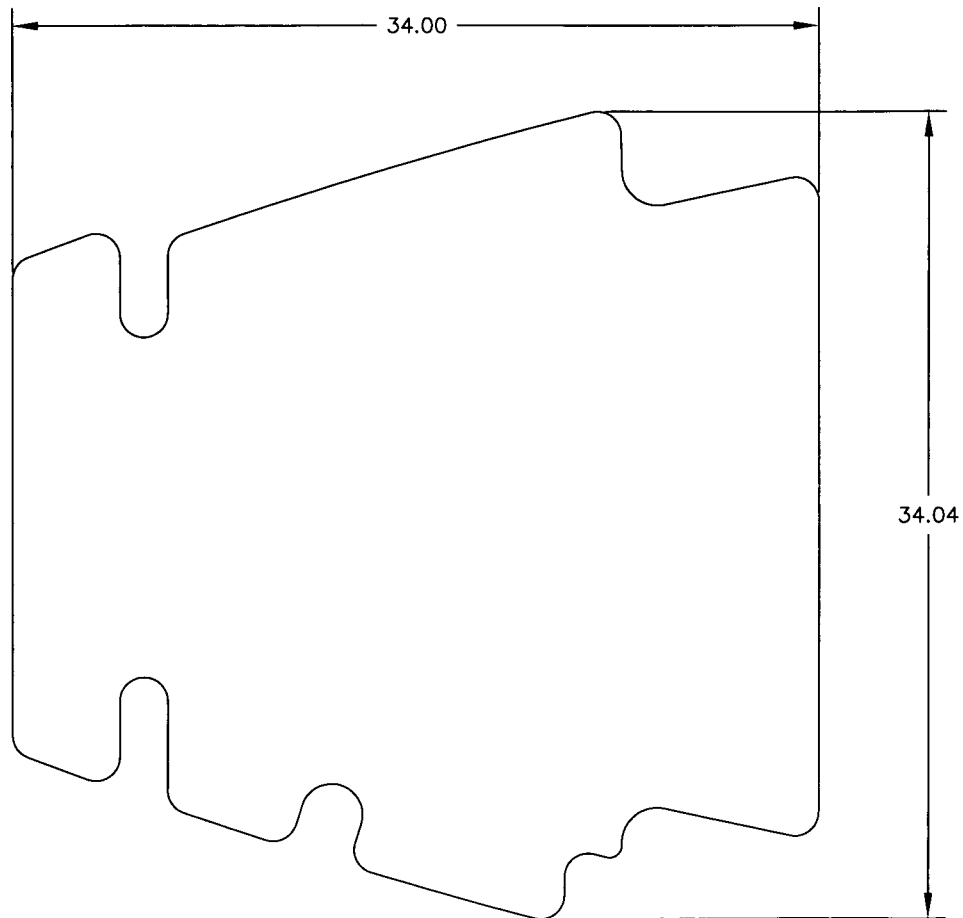
Design Manager Approval: 

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
1	D3889-1	SF	PANEL	09.01.26	N	ASAP	Need qty(1)	

DESIGN	DRAWN BY <i>up</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3889	REV. A SHEET 1 OF 1
DATE 09.01.26		TITLE PANEL	SCALE NTS

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

up 09.01.26



D3889-1 PANEL

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK
TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
MACHINE PER DWG FILE "D3889-1A.DXF"

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